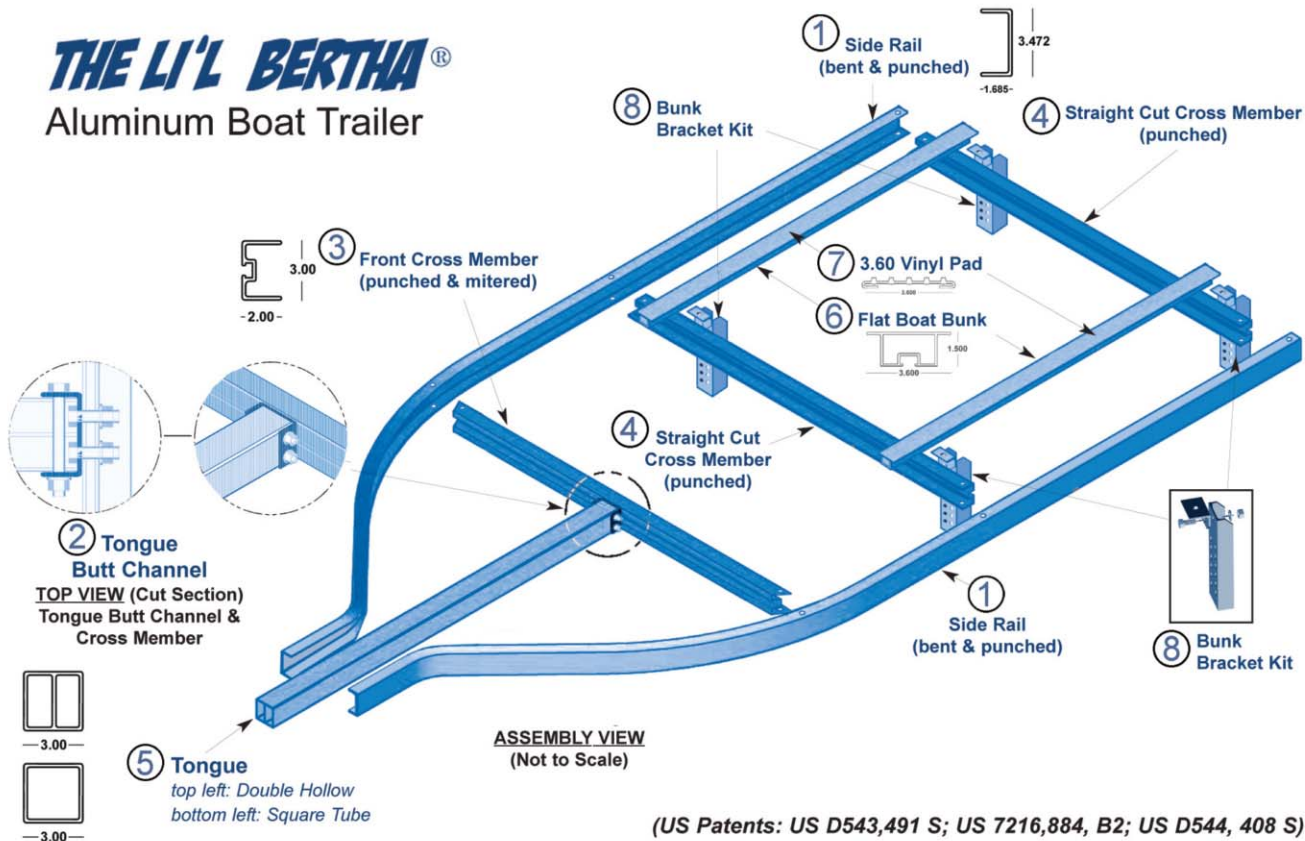


THE LI'L BERTHA®

Aluminum Boat Trailer



(US Patents: US D543,491 S; US 7216,884, B2; US D544, 408 S)

KEY FEATURES:

Consumer Benefits: Competitive pricing • Low maintenance • High strength • Attractive appearance
Highly corrosion resistant • Lightweight for low operating costs • No welds that might break

Fabricator Benefits: Competitive pricing • Pre-Fab for quick assembly • Lightweight for ease of fabrication, handling & cost of shipping • Reduce internal costs & processes (no need to galvanize) • Inventory available for immediate shipment • No costly and time consuming welding needed to assemble • EMS stocks or has tooling for all of the aluminum parts necessary to build the Li'l Bertha Aluminum Boat Trailer • Miscellaneous stock available: Fenders, Guide Poles, Step Pads, Bunks & Bunk Pads, Cross Members and I-Beams

PARTS LIST:

Description (Assembly Part #)

	<u>44" Model</u>	<u>52" Model</u>	<u>60" Model</u>
● Side Rail (#1) - Bent & Punched (6061-T6)	<u>1-44-001</u> (Close Out)	<u>1-52-001</u> (MILL ORDER)	<u>1-60-001</u> (MILL ORDER)
● Tongue Butt Channel (#2)	<u>1-00-010</u> (MILL ORDER)	<u>1-00-010</u> (MILL ORDER)	<u>1-00-010</u> (MILL ORDER)
● Front Cross Member (#3) Miter cut to length (6061-T6)	<u>1-44-003</u> (Close Out)	<u>1-52-003</u> (Close Out)	<u>1-60-003</u> (Close Out)
● Middle & Rear Cross Members (#4) Punched & Straight Cut to Length (6061-T6)	<u>1-44-002</u> (Close Out)	<u>1-52-002</u> (Close Out)	<u>1-60-002</u> (Close Out)
● Tongue (#5) 3" Double Hollow Square Tube with Radius x 24' (6061-T6)	1-00-007	1-00-007	1-00-007
● Tongue (#5) 3" x 1/4" Square Tube with Radius x 18' (6061-T6)	52-61-750	52-61-750	52-61-750
● 5' Bunk (#6) 24' Stock Lengths Available (6063-T6)	1-00-005	1-00-005	1-00-005
● Bunk Pad (#7) - Soft Vinyl; 100' roll	40-63-2400	40-63-2400	40-63-2400
● Bunk Bracket Kit (#8) Punched & Cut w/SSST bolt (6061-T6)	1-00-004 (MILL ORDER*)	1-00-004 (MILL ORDER*)	1-00-004 (MILL ORDER*)
● Light Bracket (not shown)	1-00-008 (TX)	1-00-008 (TX)	1-00-008 (TX)
● 7-1/2" x 29-1/2" Round Fender (not shown)	1-00-009 (MILL ORDER)	1-00-009 (MILL ORDER)	1-00-009 (MILL ORDER)

* New Die Required

Standards 32



EMS FL

1-800-432-2204
(561) 588-4780 - fax

EMS NC

1-800-343-8154
(704) 391-2267 - fax

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Eastern Metal Supply

Quality Shapes In Aluminum

Additional Locations: West Palm Beach & Lakeland, FL; Newark, DE and Birmingham, AL

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