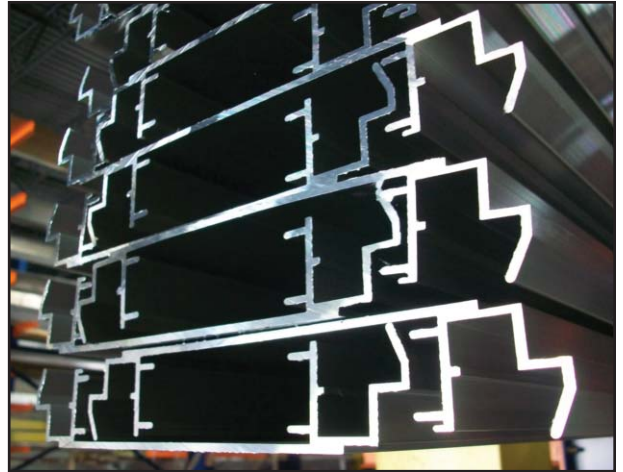


Signage

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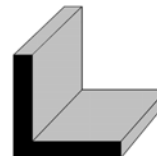


Sign Frames & Accessories

<p>12" Fixed Retainer Sign Frame x 24' 6" SF-12R 24-63-230</p> <p>Corner Key: 1/8" Angles See Schematics: Signage p 04</p>	<p>12" Sign Frame x 24' 6" w/o Retainer SF-12 24-63-235</p> <p>Corner Key: 1/8" Angles Retainer: 24-63-236 See Schematics: Signage p 04</p>
<p>10" Fixed Retainer Sign Frame x 24' 6" SF-10R 24-63-220</p> <p>Corner Key: 1/8" Angles See Schematics: Signage p 04</p>	<p>10" Sign Frame x 24' 6" w/o Retainer SF-10 24-63-225</p> <p>Corner Key: 1/8" Angles Retainer: 24-63-236 See Schematics: Signage p 04</p>

Sign Frame Retainer Angles

- 24-63-236** 1-1/2 x 1-1/2 x 1/8 x 24' 6"
 mates with SF-10, SF-12; 6" & 9" Single Face
- 24-63-216** 1-1/2 x 1-1/2 x 1/16 x 24' 6"
 mates with SF-7
- 24-63-206** 1 x 1 x 1/16 x 24' 6"
 mates with SF-4, 6" SF



Signage 01



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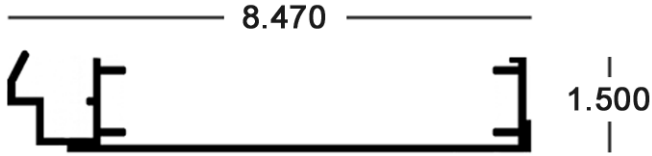
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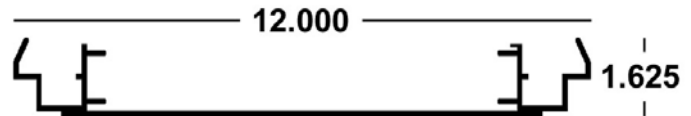
version: 05/24/17

9" Single Face Sign Frame x 24' 6"
24-63-280



Corner Key: 1/8" Angles Retainer: 24-63-236
See Schematic below...

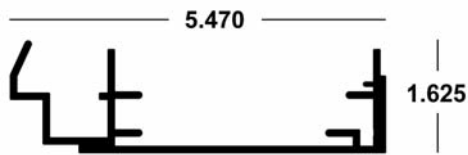
13" Sign Frame x 24' 6" w/o Retainer
MILL ORDER 1004-023 (TX)



Corner Key: 3/16" Angles Retainer: 24-63-236

6" Single Face Sign Frame x 24' 6"
24-63-705 (TX)

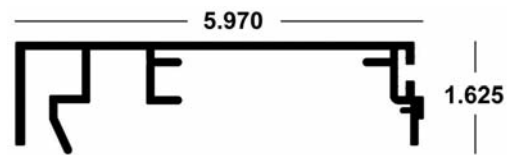
Can be used as Single Face
or as Sides of Tab Mounted Cabinet (with 24-63-700)



Corner Key: 1/8" Angles Retainer: 24-63-236
See Schematic below...

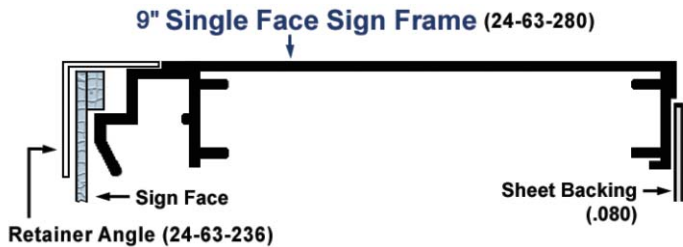
6" Tab Mounted Sign Frame x 24' 6"
24-63-700 (TX)

Mates with 24-63-148P; Used as Top and Bottom of Cabinet

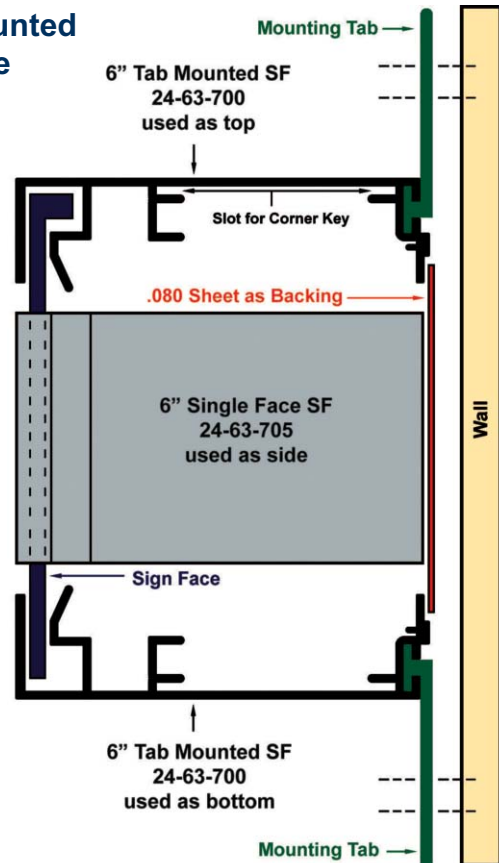


Corner Key: 1/8" Angles Retainer: 24-63-236
See Schematic below...

Single Face Sign Frame Schematic



6" Tab Mounted Sign Frame Schematic



Mounting Tab x 2"
24-63-148P 50 pcs/box
1/2" hole in center
Max Load Per Tab:
Vertical: 220 #
Horizontal: 160 #



Signage 02



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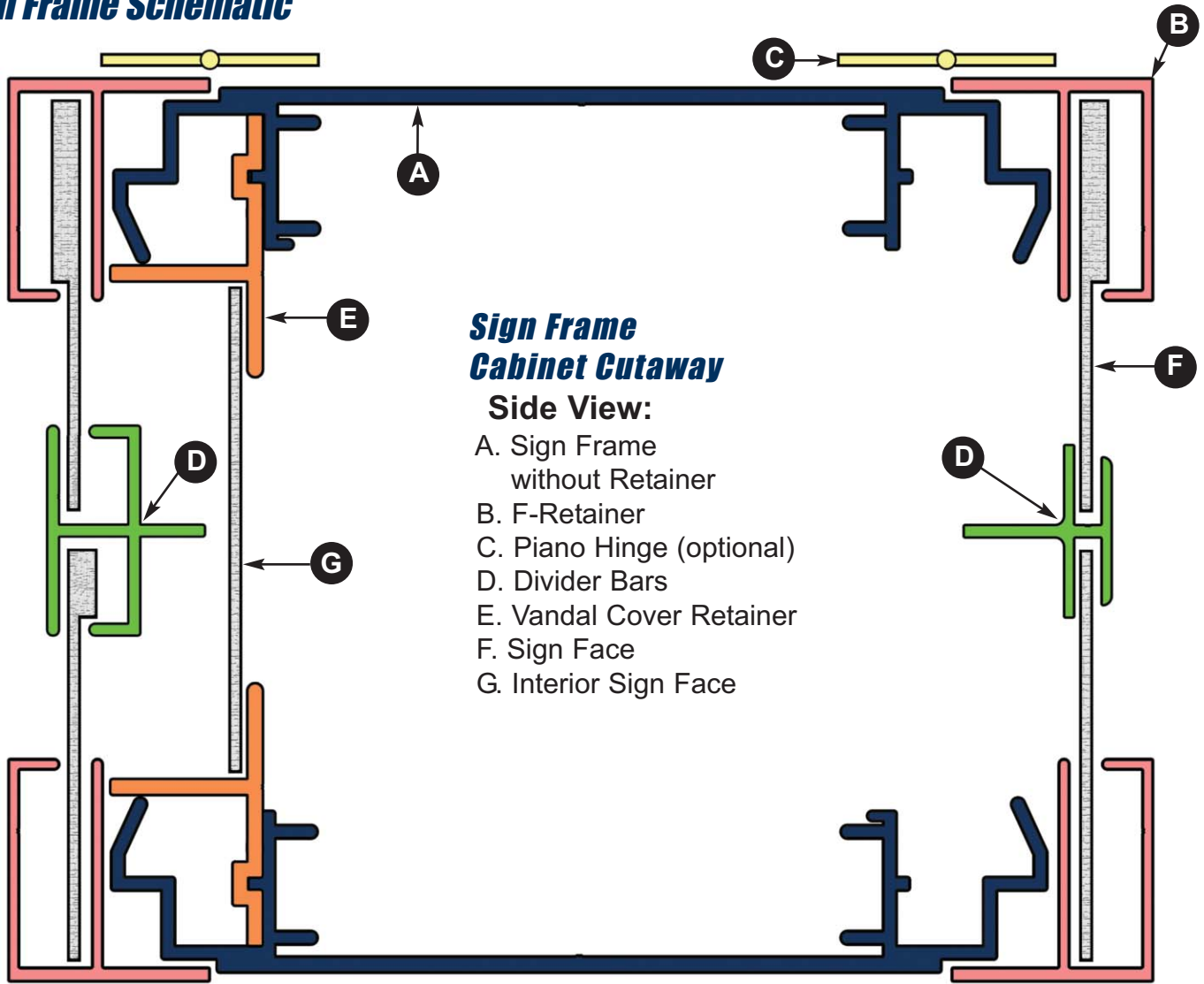
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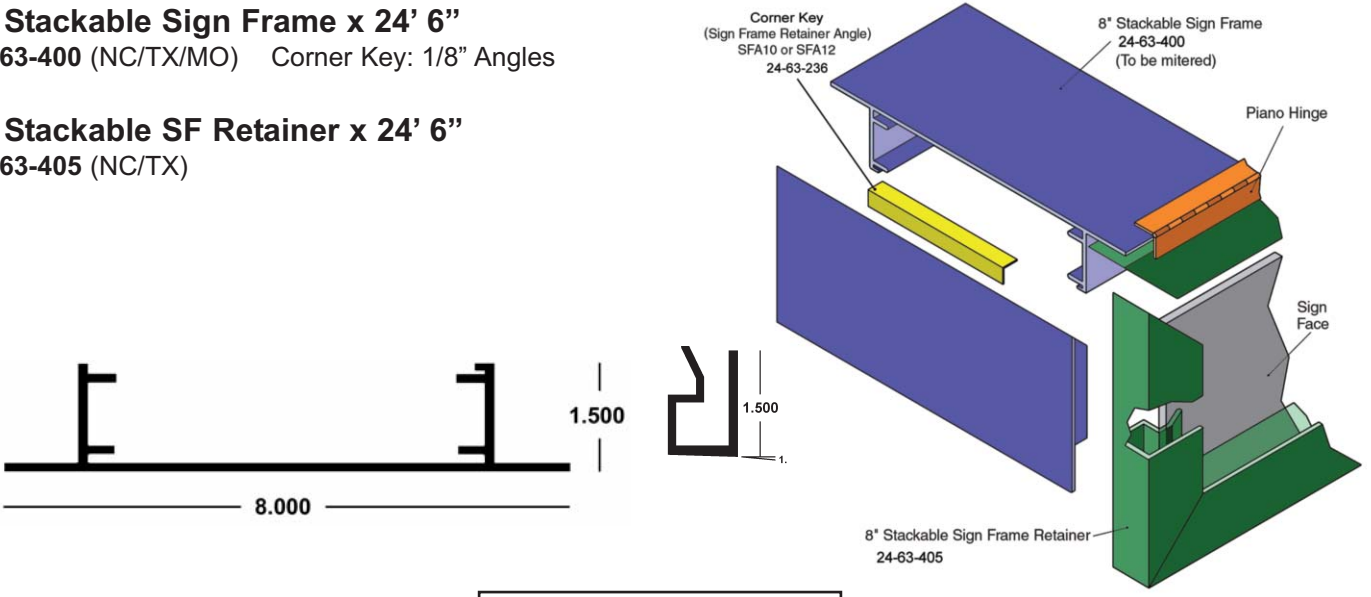
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Sign Frame Schematic



8" Stackable Sign Frame x 24' 6"
 24-63-400 (NC/TX/MO) Corner Key: 1/8" Angles

8" Stackable SF Retainer x 24' 6"
 24-63-405 (NC/TX)



Signage 03



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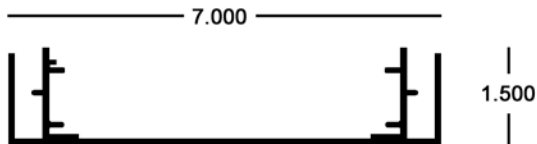
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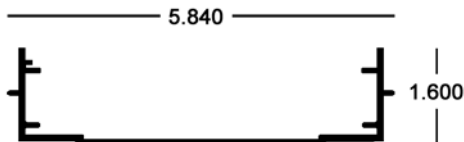
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7" Fixed Retainer Sign Frame x 24' 6"
SF-7R 24-63-210



Corner Key: 1/8" Angles

7" Sign Frame x 24' 6" w/o Retainer
SF-7 24-63-215



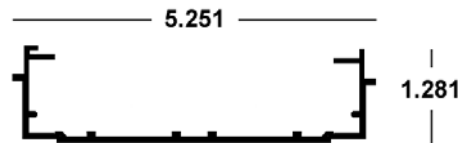
Corner Key: 1/8" Angles Retainer: 24-63-216

6" Fixed Retainer Sign Frame
24-63-260 (MO)



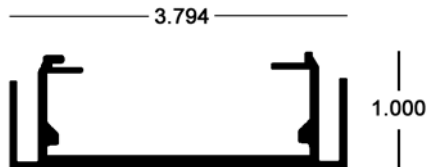
Corner Key: 3/16" Angles

6" Sign Frame w/o Retainer
24-63-255 (FL/MO)



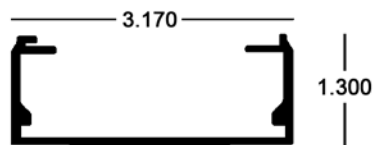
Corner Key: 3/16" Angles Retainer: 24-63-206

4" Fixed Retainer Sign Frame x 24' 6"
SF-4R 24-63-200



Corner Key: 1/8" Angles

4" Sign Frame x 24' 6" w/o Retainer
SF-4 24-63-205



Corner Key: 1/8" Angles Retainer: 24-63-206

Signage 04



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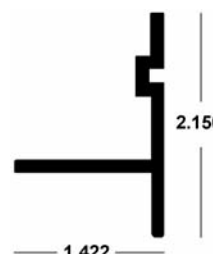
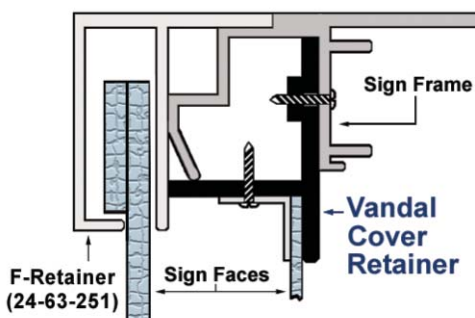
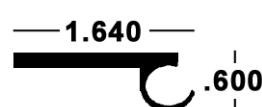

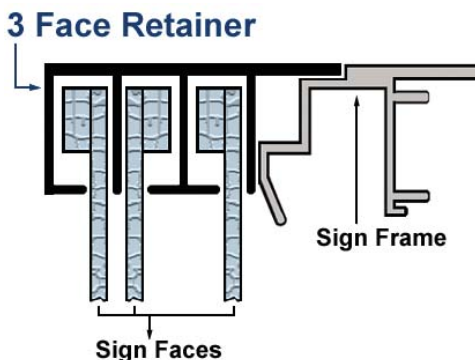
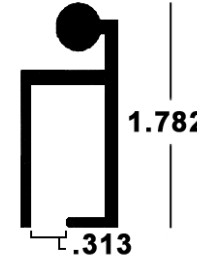
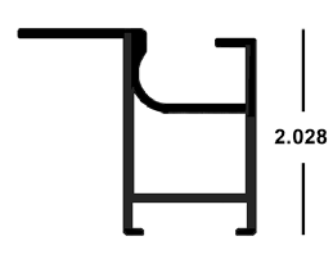
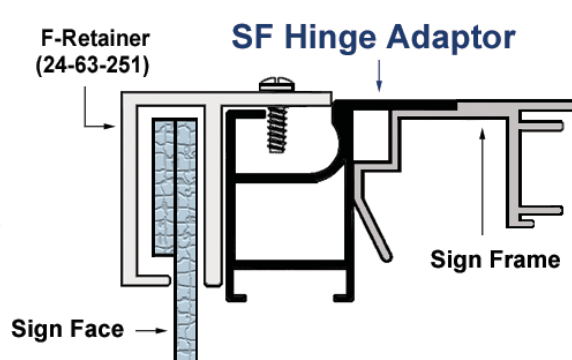
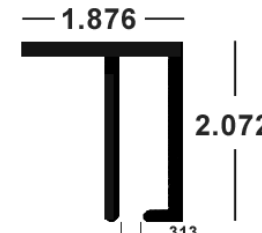
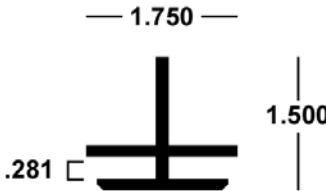
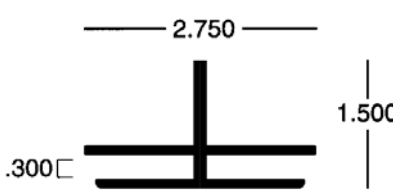
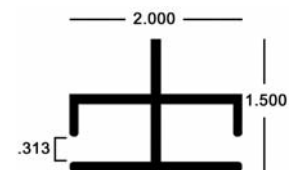
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Sign Frames & Accessories

<p>Vandal Cover Retainer x 24' 6" 24-63-270 (NC/TX) Used with 10" & 12" Sign Frames</p>  	<p>Female Hinge x 24' 6" 24-63-241 mates with Male Hinge</p>  <p>See Schematic: Signage p 04 "B"</p>	
<p>3 Face Retainer x 24' 6" <u>MILL ORDER</u> 24-63-285 (NC)</p>  	<p>Male Hinge x 24' 6" 24-63-246 mates with Female Hinge</p>  <p>See Schematic: Signage p 04 "B"</p>	
<p>Sign Frame Hinge Adaptor x 24' 6" 24-63-335 (NC/TX/MO)</p>  	<p>F-Retainer x 24' 6" 24-63-251 used with Male & Female Hinge</p>  <p>See Schematic: Signage p 04 "A"</p>	
<p>1-1/2" Double Tee Divider Bar x 24' SFT-1 24-63-120</p>  <p>See Schematic: Signage p 04 "C"</p>	<p>2-1/2" Double Tee Divider Bar x 24' SFT-2 24-63-115</p>  <p>See Schematic: Signage p 04 "C"</p>	<p>1-1/2 x 2 Divider Bar x 24' 6" 24-63-275 (NC/TX/MO/DE)</p>  <p>See Schematic: Signage p 04 "C"</p>

Signage 05



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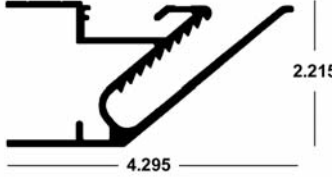


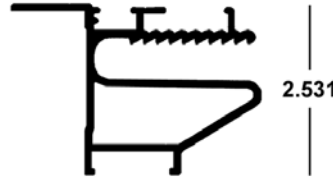
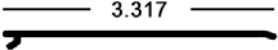
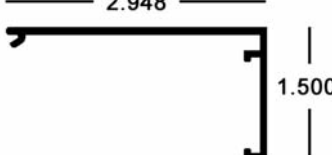
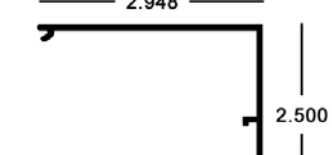
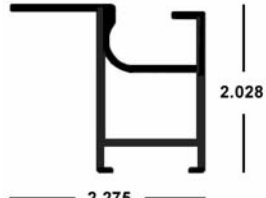







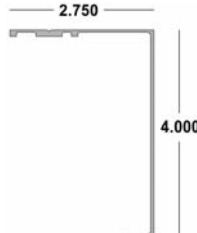

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Flex Face Signage

<p>Bleed Frame x 24' 6" 24-63-300 (NC/TX) Mill Finish accepts 2" Square Tube</p>  <p>2.215 4.295</p> <p>UL Recognized Component System - The Underwriters Laboratory file number is: E136850</p>	<p>Bleed Retro Frame x 24' 6" 24-63-305 (NC/TX/MO) Mill Finish</p>  <p>2.360 4.334</p> <p>UL Recognized Component System - The Underwriters Laboratory file number is: E136850</p>	<p>Flex Frame x 24' 6" MILL ORDER 24-63-310 (MO) accepts 2" Sq Tube</p>  <p>2.215 3.622</p> <p>UL Recognized Component System - The Underwriters Laboratory file number is: E136850</p>	<p>Flex Retro Frame x 24' 6" 24-63-315 (NC/TX) Mill Finish</p>  <p>2.531 3.534</p> <p>UL Recognized Component System - The Underwriters Laboratory file number is: E136850</p>
<p>Bleed Retainer x 24' 6" 24-63-320 (NC/MO) Mill Finish</p>  <p>3.317</p>	<p>1-1/2" Flex Retainer x 24' 6" 24-63-330 (NC/TX) Mill Finish</p>  <p>2.948 1.500</p>	<p>2-1/2" Flex Retainer x 24' 6" 24-63-325 (NC/TX/MO) Mill Finish</p>  <p>2.948 2.500</p>	<p>Sign Frame Hinge Adaptor x 24' 6" 24-63-335 (NC/TX/MO) Mill Finish</p>  <p>2.028 2.275</p>
<p>Tensioner Clamp x 2" 24-63-390 (NC/TX/MO) Mill Finish Mates with Tensioner Bar See Schematics Sign p 7 100 pcs per box</p> 	<p>Tensioner Bar x 4" 24-63-391 (NC/TX/MO) Mill Finish Mates with Tensioner Clamp; Mates with 3M Wedge Clamp; See Schematics Sign p 7 100 pcs per box</p> 	<p>Retainer Corner Key 24-63-395 (NC/TX/MO) Mill Finish</p> 	
<p>1/4" Frame Corner Key Angle x 1-1/16" 24-63-393 (NC/TX) Mill Finish</p> 	<p>1/4" Divider Corner Key Angle x 1-1/16" 24-63-394 (TX/MO) Mill Finish (with notches and hole)</p> 	<p>Frame Brace x 1-1/2" 24-63-396 (NC/TX) Mill Finish</p> 	
<p>Tensioner Tool x 15.25" 24-63-392 (NC/TX)</p> 	<p>SIGNgineer Flex Retainer x 24' 6" 24-63-620</p> <p>Should be used in Senior Applications only</p>  <p>2.750 4.000</p>	<p>Flex Face Wedge Clamps SPECIAL ORDER 24-63-397 (MO) 1.5" Bolt SPECIAL ORDER 24-63-398 (MO) 2.5" Bolt for Flex Face Applications Mates with Tensioner Bar: 24-63-391 100 pcs/bag</p> 	

Signage 06



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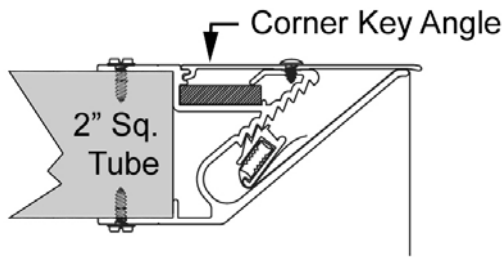
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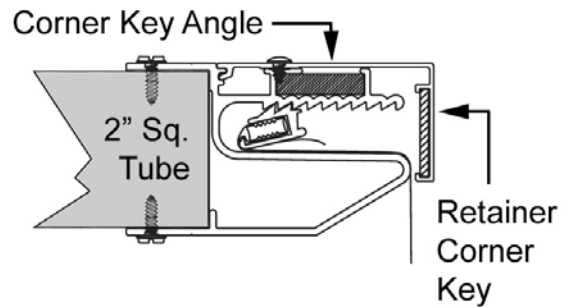
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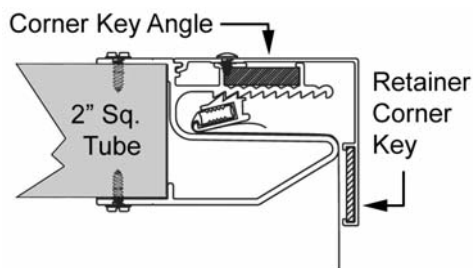
Bleed Frame Assembly



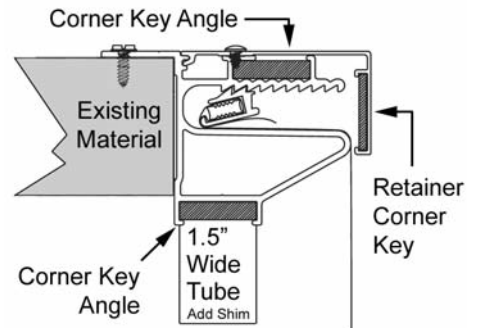
Flex Frame Assembly with 1-1/2" Flex Retainer



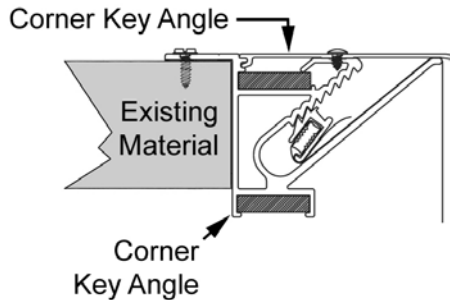
Flex Frame Assembly with 2-1/2" Flex Retainer



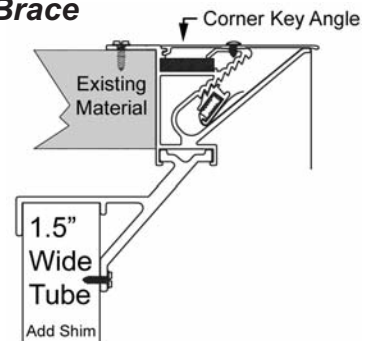
Flex Retro Frame Assembly with 1-1/2" Flex Retainer



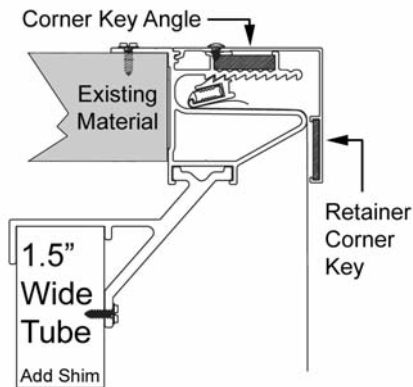
Bleed Retro Frame Assembly



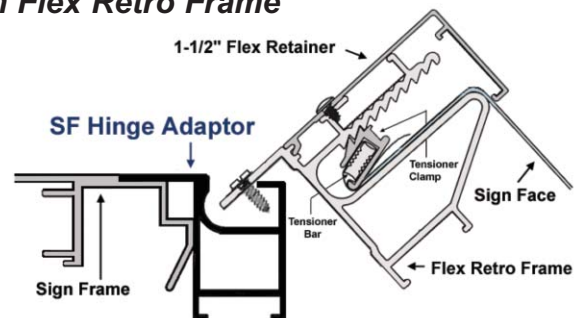
Bleed Retro Frame Assembly with Frame Brace



Flex Frame Assembly with 1-1/2" Flex Retainer & Frame Brace



Hinge Adaptor Assembly with Flex Retro Frame



Signage 07



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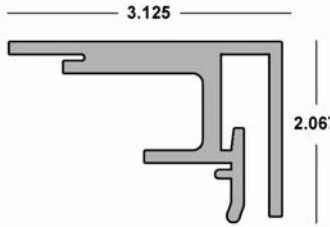
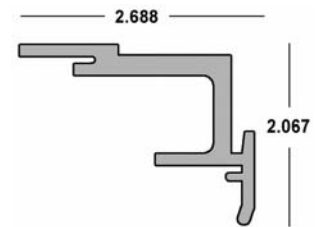
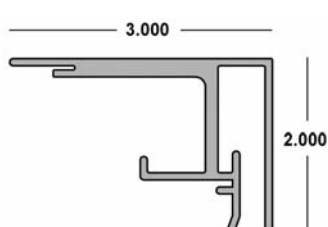
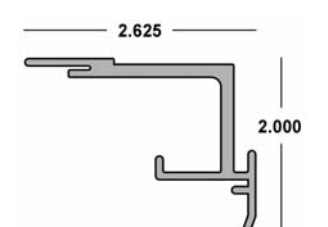
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version: 11/01/16

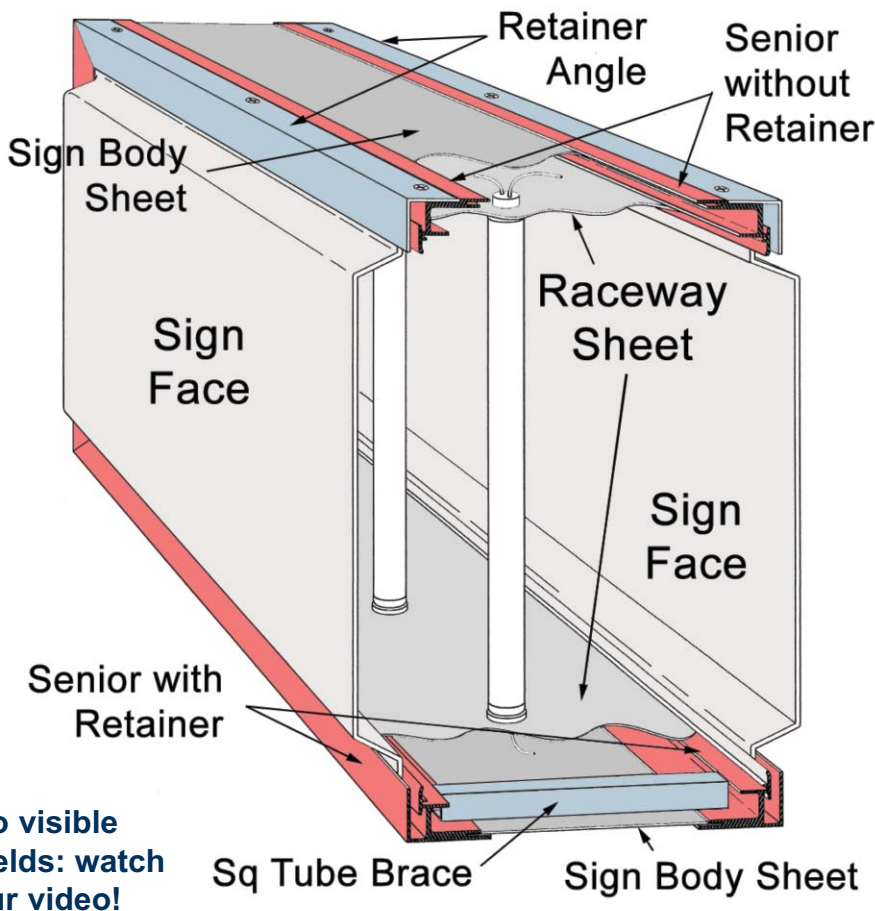
SIGNgineer[®] sign frame

The Flexibility to Build Any Width Sign Cabinet Fast!

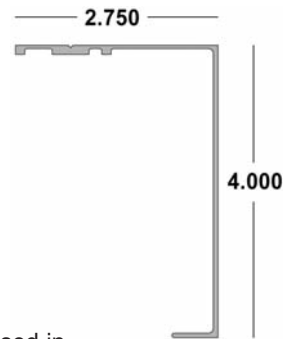
<p>SIGNgineer SENIOR with Retainer x 24' 6" 24-63-600 <i>For sign cabinets <u>OVER</u> 100 sq ft and Flex Face applications</i></p>  <p>3.125 2.067</p> <p>Accepts up to .090 Sheet for Sign Body & Raceway</p>	<p>SIGNgineer SENIOR without Retainer x 24' 6" 24-63-605 <i>For sign cabinets <u>OVER</u> 100 sq ft and Flex Face applications</i> Accepts 1/8" angle as Retainer: 1-63-315</p>  <p>2.688 2.067</p> <p>Accepts up to .090 Sheet for Sign Body & Raceway</p>	<p>SIGNgineer JUNIOR with Retainer x 24' 6" 24-63-610 <i>For sign cabinets <u>UNDER</u> 100 sq ft</i></p>  <p>3.000 2.000</p> <p>Accepts up to .060 Sheet for Sign Body & .090 for Raceway</p>	<p>SIGNgineer JUNIOR without Retainer x 24' 6" 24-63-615 <i>For sign cabinets <u>UNDER</u> 100 sq ft</i> Accepts 1/16" angle as Retainer: 11-63-310</p>  <p>2.625 2.000</p> <p>Accepts up to .060 Sheet for Sign Body & .090 for Raceway</p>
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See our SIGNgineer Instructional video here:

http://www.easternmetal.com/signage_extrusions-singineer.html



SIGNgineer Flex Retainer x 24' 6"
24-63-620



Should be used in Senior Applications only

Flex Face Wedge Clamps

SPECIAL ORDER 24-63-397 (MO) 1.5" Bolt
 SPECIAL ORDER 24-63-398 (MO) 2.5" Bolt
 for Flex Face Applications
 100 pcs/bag



Mates with Tensioner Bar: 24-63-391

Signage 08



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version: 08/04/16