

# Gangway and Dock Systems & Seawall Caps

Whether you're looking for Dock, Ramp or Gangway related extrusions, Bleacher planks or Seawall Caps and sleeves EMS has what you need to get the job done right. Don't forget to check out our Handrail section for a wide assortment of handrail extrusions. We also carry Square Tube (Standards pp15) and Pipe (Standards pp21-22). Call us today for more information!

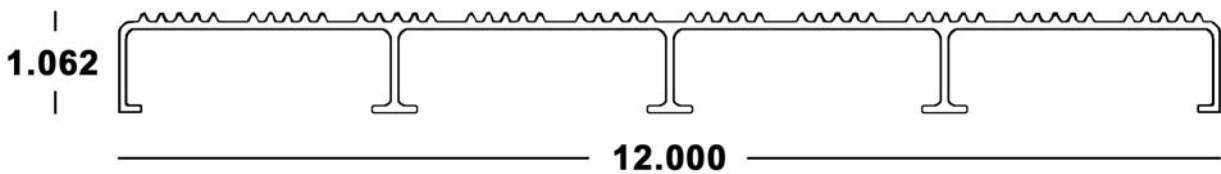


Scan QR Code to view Dock section online:



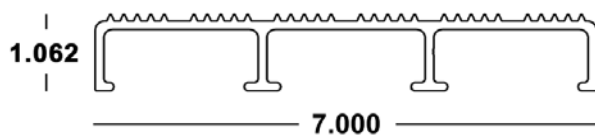
**12" Dock Flooring x 24' 1"**  
30-63-112

6005-T5 Mill Finish Knurled *Engineering available upon request*

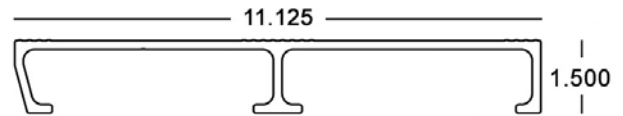


**7" Step x 24' 1"**  
30-61-116

6005-T5 Mill Finish



**11.125" x 1.5" Decking**  
MILL ORDER 52-63-13422

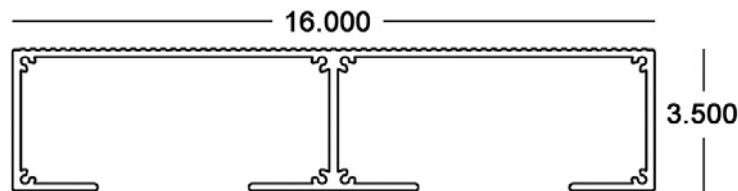


**3-1/2" x 16" Walk Board**

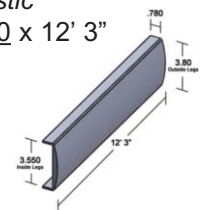
6005A-T61; *Mates with End Cap 30-EC-000*

*Custom Lengths Available; Sandblasted Finish Available as a Special Order*

- 30-61-312 x 12'
- 30-61-314 x 14'
- 30-61-316 x 16'
- 30-61-318 x 18'
- 30-61-320 x 20'
- 30-61-324 x 24'
- 30-61-330 x 30'



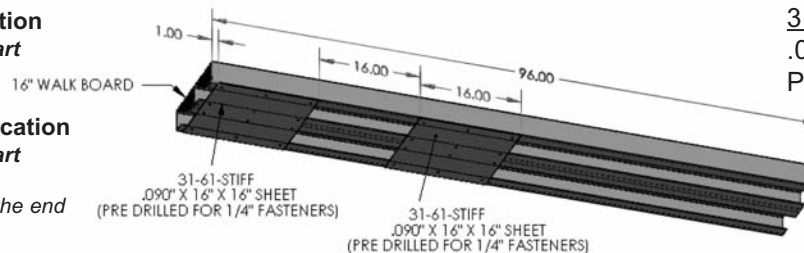
**16" Walk Board End Cap UV Black Plastic**  
30-EC-000 x 12' 3"



• **7' - 8' Free Span Application**  
*Requires 2 Stiffeners 16" apart*

• **8' to 10' Free Span Application**  
*Requires 3 Stiffeners 16" apart*

*Start the first Stiffener 1" from the end of span to allow for End Cap.*



**16" Walk Board Stiffener**  
31-61-STIFF  
.090 x 16" x 16"  
Predrilled with 1/4" holes



Dock 01



**EMS FL**  
1-800-432-2204  
(561) 588-4780 - fax

**EMS NC**  
1-800-343-8154  
(704) 391-2267 - fax

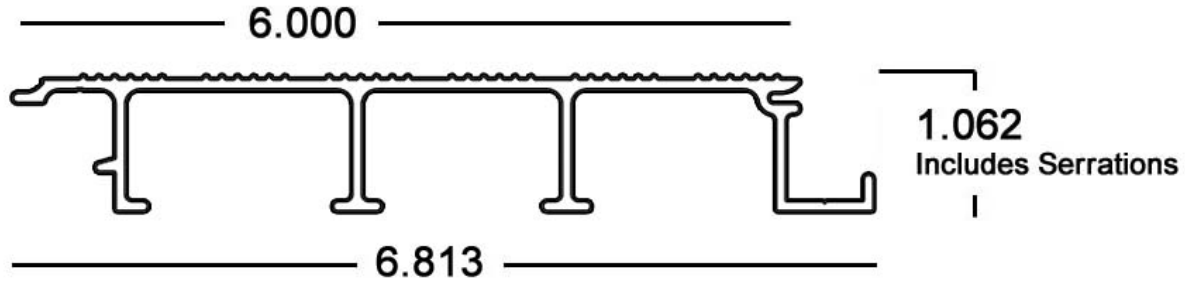
**EMS TX**  
1-800-996-6061  
(281) 656-2297 - fax

**EMS MO**  
1-888-822-6061  
(314) 344-3349 - fax

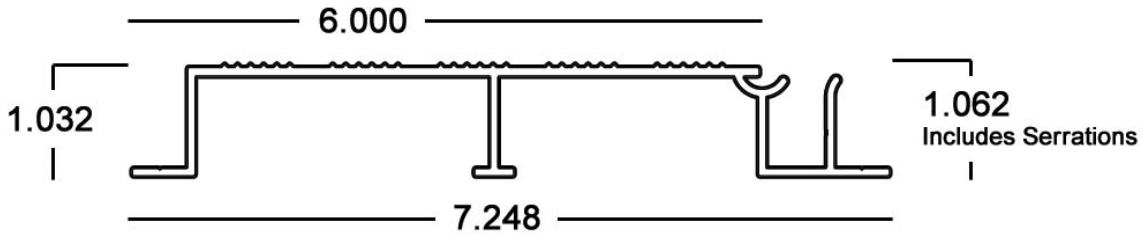
**Eastern Metal Supply**  
Quality Shapes In Aluminum

**Additional Locations:** West Palm Beach & Lakeland, FL; Newark, DE; Birmingham, AL; Akron, OH and Van Buren, AR  
**website:** [www.EasternMetal.com](http://www.EasternMetal.com) **e-mail:** [info@EasternMetal.com](mailto:info@EasternMetal.com) **version:** 08/09/16

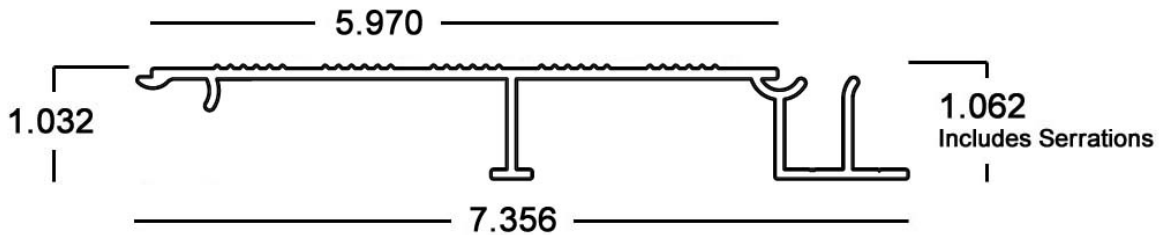
**Two Piece Self Mating Dock Flooring x 24' 1"**  
**30-63-101**      6063-T6 Mill Finish; Knurled



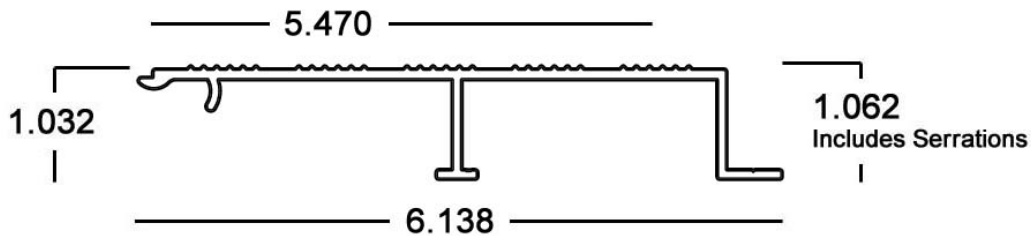
**Three Piece Starting Board x 24' 1"** (Mates with 30-63-145 and 30-63-155)  
**30-63-150 (NC)**      6063-T6 Mill Finish; Knurled



**Three Piece Interlocking Board x 24' 1"** (Self Mating; Mates with 30-63-145 and 30-63-155)  
**30-63-155 (NC)**      6063-T6 Mill Finish; Knurled



**Three Piece Finishing Board x 24' 1"** (Mates with 30-63-150 and 30-63-155)  
**30-63-145 (NC)**      6063-T6 Mill Finish; Knurled



Dock 02



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 (704) 391-2267 - fax

**EMS TX**

1-800-996-6061  
 (281) 656-2297 - fax

**EMS MO**

1-888-822-6061  
 (314) 344-3349 - fax

**Additional Locations:** West Palm Beach & Lakeland, FL; Newark, DE; Birmingham, AL; Akron, OH and Van Buren, AR

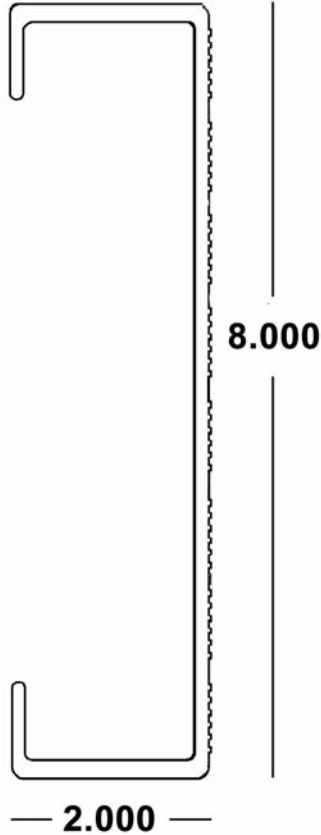
**website:** [www.EasternMetal.com](http://www.EasternMetal.com)

**e-mail:** [info@EasternMetal.com](mailto:info@EasternMetal.com)

**version:** 03/08/18

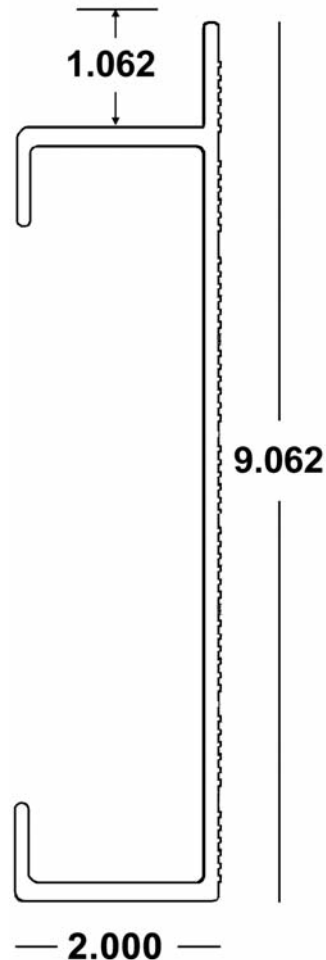
**Dock Support Beam**

6061-T6 Mill Finish  
**30-61-110** x 20'  
**30-61-113** (NC/DE) x 28'  
**30-61-111** x 25'  
**30-61-112** (NC/DE) x 32'



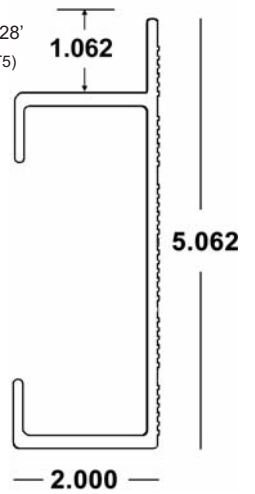
**Dock Support Beam with Lip**

6061-T6 Mill Finish  
**30-61-108** x 28'  
**30-61-132** x 32'



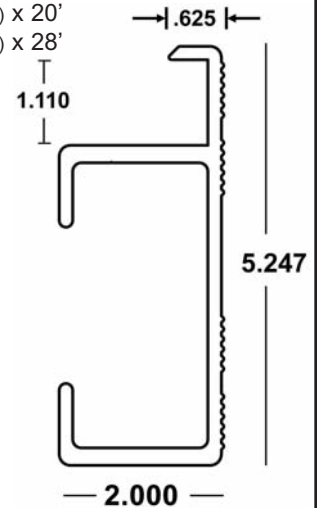
**Gangway Beam with Lip**

6061-T6 Mill Finish  
**30-61-115** x 20'  
**30-61-118** (NC/DE) x 28'  
**30-61-128** x 28' (6005 T5)



**Gangway Beam with Return - NEW!**

6061-T6 Mill Finish  
**30-61-131** (NC) x 20'  
**30-61-130** (NC) x 28'



**Boat Dock Connector**

**30-61-120** x 12'  
 6061-T6 Mill Finish  
 accepts 1-1/2" SCH 40 pipe



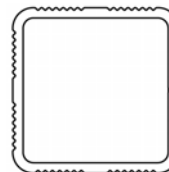
**Square Tube** (Radius Corners)

6061-T6 Mill Finish  
**52-61-1768 (NC)** 2 x 1/8 x 32'  
**19-61-534 (NC/MO)** 2.7 x 1/8 x 20'  
*Mates with 19-61-535*  
**19-61-535 (NC/TX/MO/DE)**  
 3" x 1/8" x 20'  
*Mates with 19-61-534*



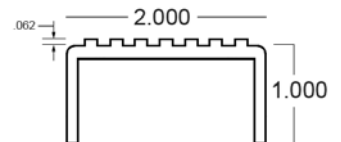
**Ribbed Square Tube**

(Radius Corners) 6005-T5 Mill Finish  
**30-05-200 (NC/DE)**  
 2" x 1/8" x 32'  
**30-05-205 (NC/DE)**  
 3" x 1/8" x 20'



**2 x 1 Ladder Rung**

**40-05-100**



Dock 03



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 1-800-996-6061  
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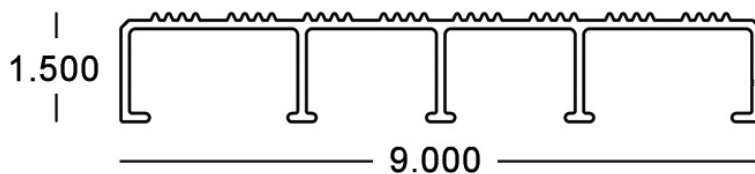
**EMS MO**  
 1-888-822-6061  
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**website:** [www.EasternMetal.com](http://www.EasternMetal.com) **e-mail:** [info@EasternMetal.com](mailto:info@EasternMetal.com) **version:** 06/07/18

**9" Deck X 24'**

**MILL ORDER 52-63-13776**

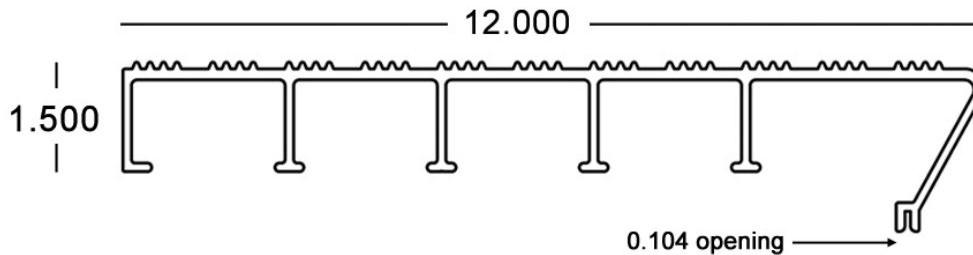
6063-T6  
Mill Finish  
Knurled



**12" Step with Insert x 12' 3"**

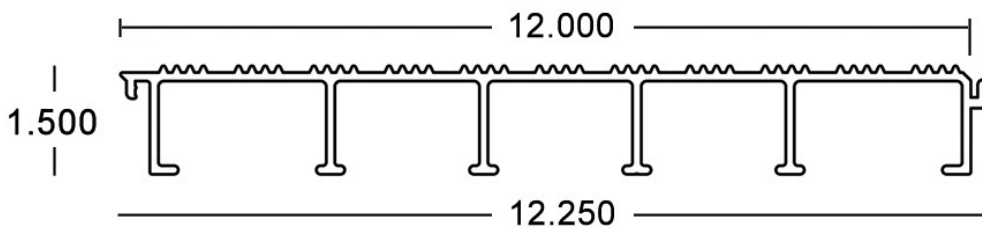
**30-63-115**

6063-T6  
Mill Finish



**12" Self Mating Deck x 24' (Meets all ADA requirements)**

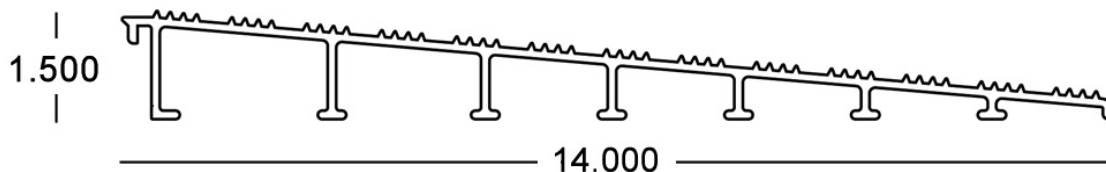
**30-63-120** 6063-T6 Mill Finish Knurled *Mates with 52-63-10441 (14" Transition Ramp)*



**14" Transition Ramp x 8'**

**52-63-10441** 6063-T6 Mill Finish

*Mates with 30-63-120 (12" Self Mating Deck)*

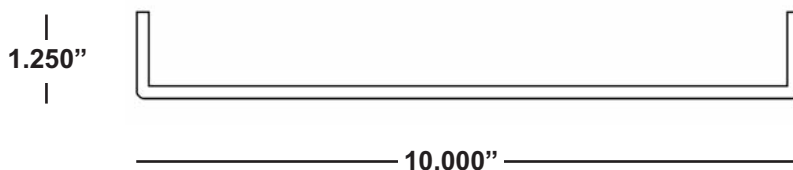


**10" Side Channel x 24'**

**30-63-140**

6063-T6 Mill Finish

Wall: .188

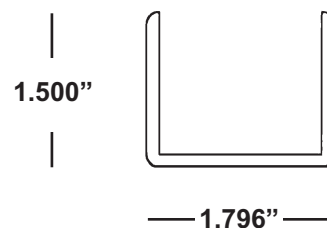


**End Cap Channel x 24'**

**30-63-135**

6063-T6 Mill Finish

Wall: .125



Dock 04



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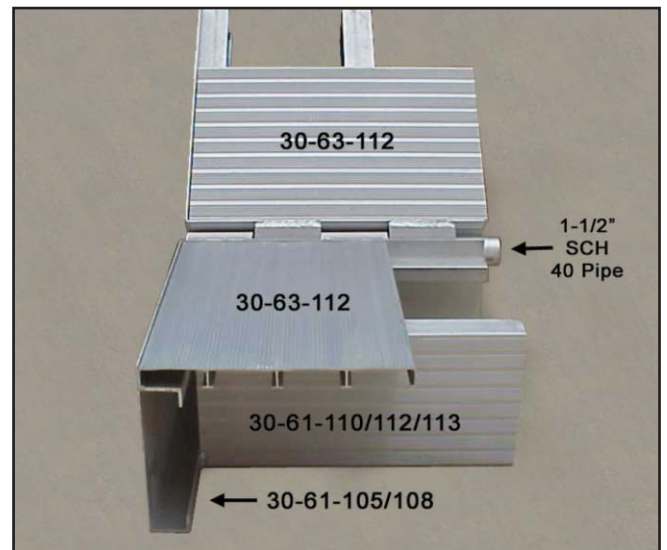
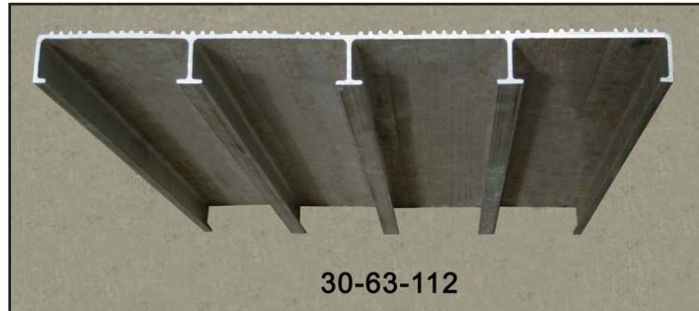
**version:** 10/28/16



# Dock, Ramp and Gangway Systems - Assembly

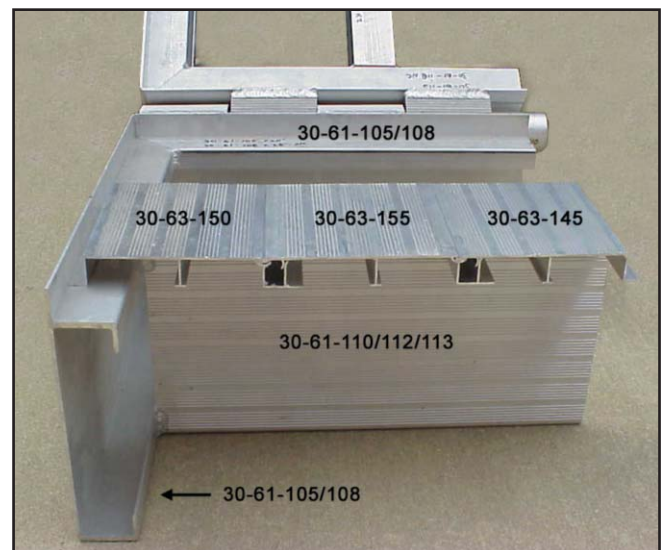
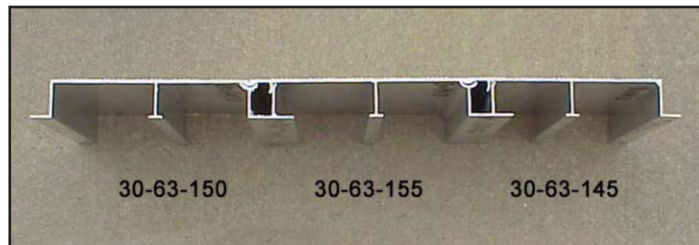
## 12" Dock Flooring

- 30-63-112: 12" Dock Flooring
- 30-61-110/112/113: Dock Support Beam
- 30-61-105/108: Dock Support Beam with Lip
- 18-63-235: 1-1/2" SCH 40 Pipe x 20'



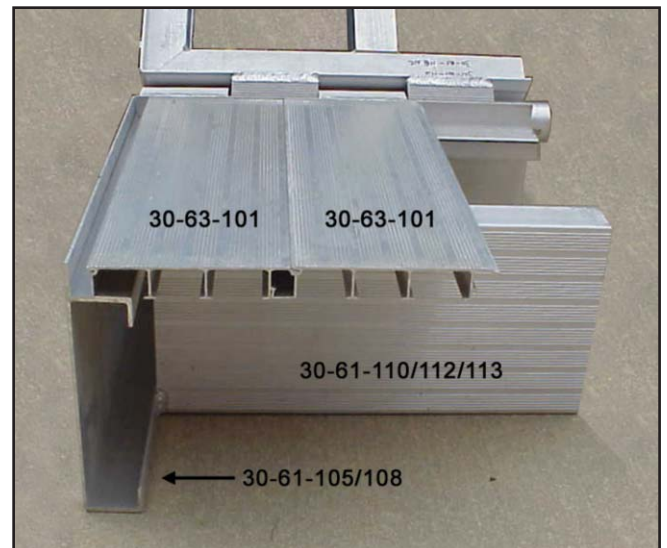
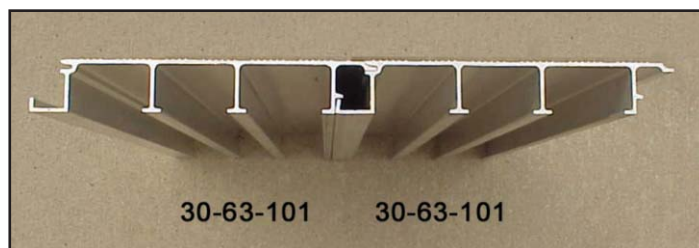
## Three Piece Interlocking System

- 30-63-150: Three Piece Starting Board
- 30-63-155: Three Piece Interlocking Board
- 30-63-145: Three Piece Finishing Board
- 30-61-110/112/113: Dock Support Beam
- 30-61-105/108: Dock Support Beam with Lip



## One Piece Self Mating System

- 30-63-101: Dock Flooring (Self Mating)
- 30-61-110/112/113: Dock Support Beam
- 30-61-105/108: Dock Support Beam with Lip



Dock 05



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(281) 656-2297 - fax

**EMS MO**

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**Additional Locations:** West Palm Beach & Lakeland, FL; Newark, DE; Birmingham, AL; Akron, OH and Van Buren, AR

**website:** [www.EasternMetal.com](http://www.EasternMetal.com)

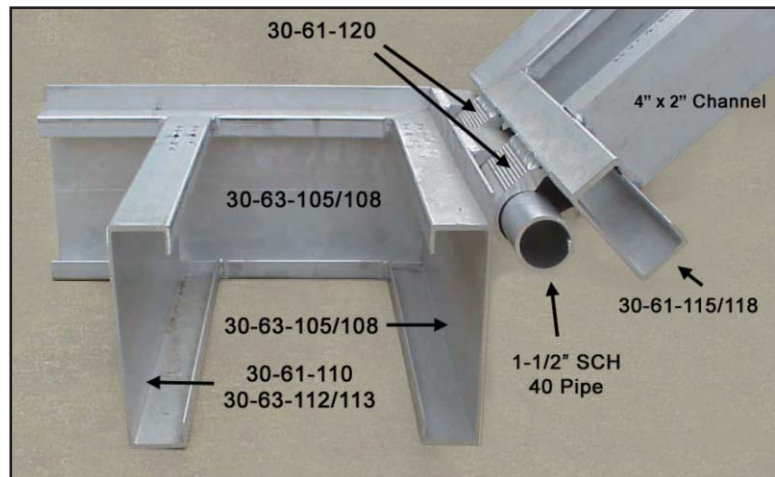
**e-mail:** [info@EasternMetal.com](mailto:info@EasternMetal.com)

**version:** 09/29/10

# Dock, Ramp and Gangway Systems - Assembly

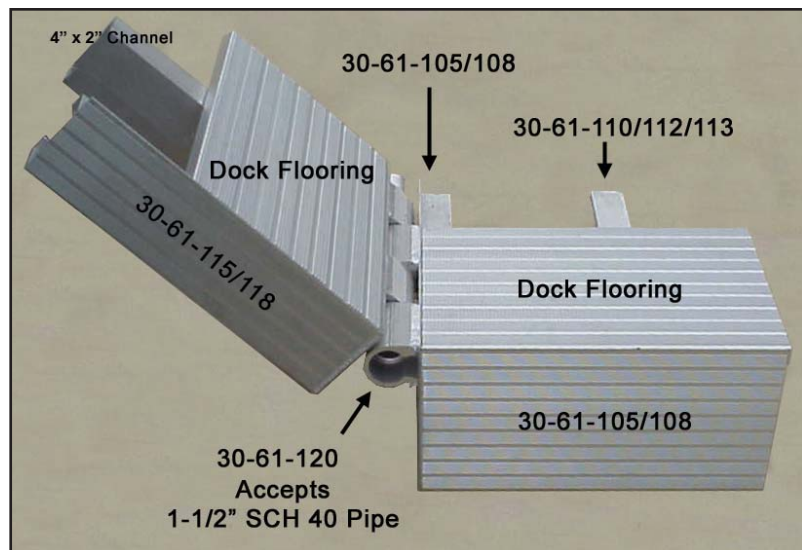
## Dock Assembly (Inside View)

- 30-61-120: Boat Dock Connector
- 30-61-110/112/113: Dock Support Beam
- 30-61-105/108: Dock Support Beam with Lip
- 30-61-115/118: Gangway Beam with Lip
- 18-63-235: 1-1/2" SCH 40 Pipe x 20'
- 4" x 2" Structural Channel



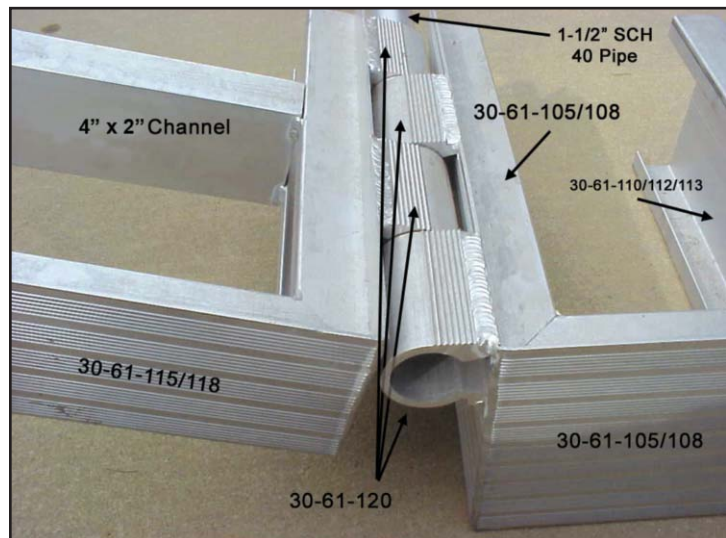
## Dock Assembly (Outside View)

- 30-61-120: Boat Dock Connector
- 30-61-110/112/113: Dock Support Beam
- 30-61-105/108: Dock Support Beam with Lip
- 30-61-115/118: Gangway Beam with Lip
- 18-63-235: 1-1/2" SCH 40 Pipe x 20'
- 4" x 2" Structural Channel



## Dock Assembly (Hinge View)

- 30-61-120: Boat Dock Connector
- 30-61-110/112/113: Dock Support Beam
- 30-61-105/108: Dock Support Beam with Lip
- 30-61-115/118: Gangway Beam with Lip
- 18-63-235: 1-1/2" SCH 40 Pipe x 20'
- 4" x 2" Structural Channel



Dock 06



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# Endeck Capped Cellular PVC Decking

## FOREST SERIES (Dark Colors)

### EMBOSSED VINYL DECK BOARD

Stock Code	Color	Size
FS-CD-144 (NC)	Cedar	1" x 5-1/2" x 12'
FS-CD-192 (NC)	Cedar	1" x 5-1/2" x 16'
FS-CD-240 (NC)	Cedar	1" x 5-1/2" x 20'
FS-CN-144 (NC)	Chestnut	1" x 5-1/2" x 12'
FS-CN-192 (NC)	Chestnut	1" x 5-1/2" x 16'
FS-CN-240 (NC)	Chestnut	1" x 5-1/2" x 20'
FS-SQ-144 (NC)	Sequoia	1" x 5-1/2" x 12'
FS-SQ-192 (NC)	Sequoia	1" x 5-1/2" x 16'
FS-SQ-240 (NC)	Sequoia	1" x 5-1/2" x 20'
SPECIAL ORDER	Slate	1" x 5-1/2" x 12'
SPECIAL ORDER	Slate	1" x 5-1/2" x 16'
SPECIAL ORDER	Slate	1" x 5-1/2" x 20'



To see color samples visit:  
**[www.Endeck.com](http://www.Endeck.com)**

### EMBOSSED VINYL FASCIA

Stock Code	Color	Size
FSFB-CD-144 (NC)	Cedar	7/16" x 11-3/4" x 12'
FSFB-CH-144 (NC)	Chestnut	7/16" x 11-3/4" x 12'
FSFB-SQ-144 (NC)	Sequoia	7/16" x 11-3/4" x 12'
SPECIAL ORDER	Slate	7/16" x 11-3/4" x 12'



## WOODLAND SERIES (Light Colors)

### EMBOSSED VINYL DECK BOARD

Stock Code	Color	Size
WS-AW-144 (FL/NC)	Ashwood	1" x 5-1/2" x 12'
WS-AW-192 (FL/NC)	Ashwood	1" x 5-1/2" x 16'
WS-AW-240 (FL/NC)	Ashwood	1" x 5-1/2" x 20'
WS-BW-144 (FL/NC)	Beechwood	1" x 5-1/2" x 12'
WS-BW-192 (FL/NC)	Beechwood	1" x 5-1/2" x 16'
WS-BW-240 (FL/NC)	Beechwood	1" x 5-1/2" x 20'
WS-OW-144 (FL/NC)	Olivewood	1" x 5-1/2" x 12'
WS-OW-192 (FL/NC)	Olivewood	1" x 5-1/2" x 16'
WS-OW-240 (FL/NC)	Olivewood	1" x 5-1/2" x 20'

**BEHR ULTRA**  
Color Match

**WOODLAND SERIES**

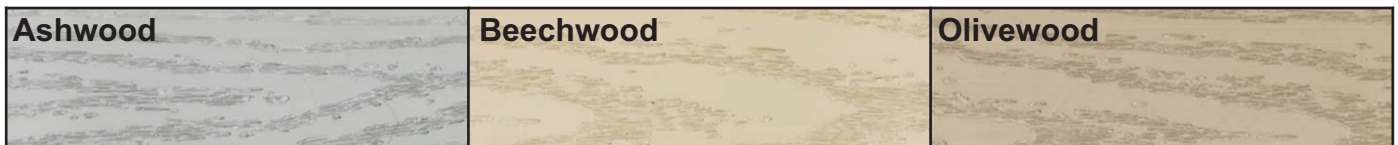
Ashwood	634617391627
Beechwood	634617391628
Olivewood	634617392259

**FOREST SERIES**

Cedar	634617392260
Chestnut	634617392293
Sequoia	634617391625
Slate	634617391621

### EMBOSSED VINYL FASCIA

Stock Code	Color	Size
WSFB-AW-144 (FL/NC)	Ashwood	7/16" x 11-3/4" x 12'
WSFB-BW-144 (FL/NC)	Beechwood	7/16" x 11-3/4" x 12'
WSFB-OW-144 (FL/NC)	Olivewood	7/16" x 11 3/4" x 12'



Dock 07



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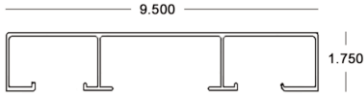
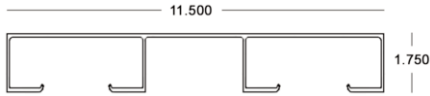
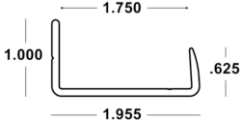
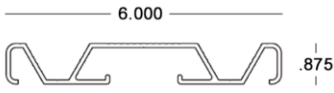
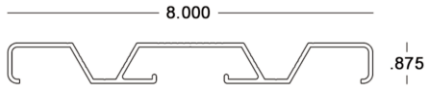

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**EMS MO**

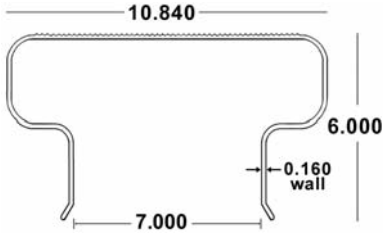
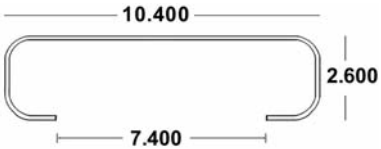
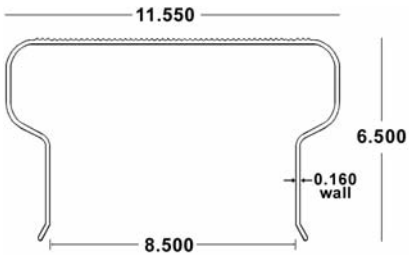
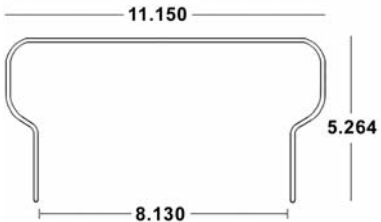
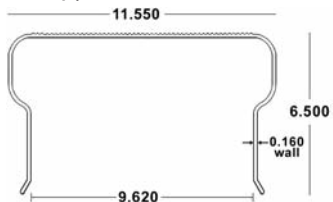
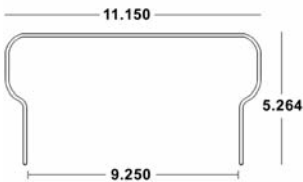

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# BLEACHER SHAPES

<p><b>9.5" Bleacher Plank B-1</b>  <u>52-63-7632</u> x 21'  <u>52-63-5888</u> x 30'                  wt/ft: 1.932 6063 T6 M/F</p> 	<p><b>11.5" Bleacher Plank B-2</b>  <u>52-63-4283</u> x 16'  <u>52-63-6118</u> x 20'  <u>52-63-13304</u> x 24'  <u>52-63-13658</u> x 32'                  wt/ft: 2.13 6063 T6 M/F</p> 	<p><b>Bleacher Plank End Cap x 12'</b>  <u>52-63-6786</u>                  6063-T6 Mill Finish</p> 
<p><b>6" Toe Kick Board x 30'</b>  <u>52-63-5892</u>                  wt/ft: 1.082 6063 T6 M/F</p> 	<p><b>8" Toe Kick Board</b>  <b>MILL ORDER</b> <u>52-63-13576</u>                  wt/ft: 1.274</p> 	<p><b>2 x 1.25 Slotted Bleacher Clip</b>  <b>BLEACHER-CLIP</b> 500 pc box                  For 9.5" Bleacher Plank                  6063-T6 Mill Finish</p> 

# SEAWALL CAPS & SLEEVES

<p><b>7" Bulkhead Cap x 20'</b>  <u>52-61-2780</u>                  (Serrated Top)                  6005-T5</p> 	<p><b>7" Bulkhead Sleeve x 2'</b>  <u>52-61-2781</u>                  6005-T5                  *90° Corners                  available upon request</p> 	
<p><b>8" Bulkhead Cap x 20'</b>  <u>30-61-210</u>                  (Serrated Top)                  6005-T5</p> 	<p><b>8" Bulkhead Sleeve x 2'</b>  <u>30-61-215*</u>                  6005-T5                  *90° Corners                  available upon request</p> 	
<p><b>9" Bulkhead Cap x 20'</b>  <b>MILL ORDER</b> <u>30-61-220</u>                  (Serrated Top)</p> 	<p><b>9" Bulkhead Sleeve x 2'</b>  <b>MILL ORDER</b> <u>30-61-225</u></p> 	<p><b>2" x 12" Self Mating Seawall</b>  <b>MILL ORDER</b> <u>EMS37826</u></p> 

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