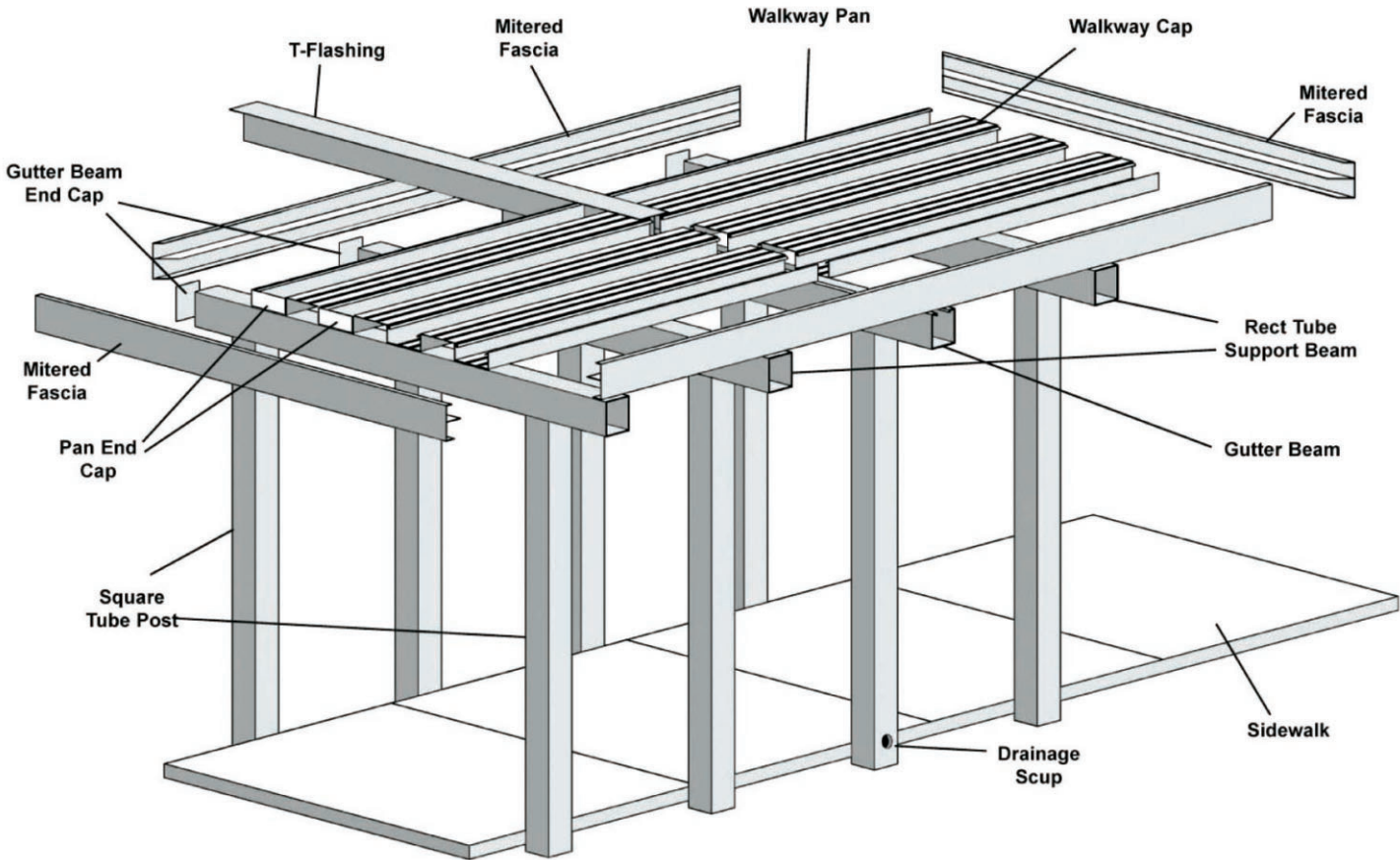


# Walkway Schematic - Now Stocking!

Standard Walkway Shapes - 204 R1 Anodized

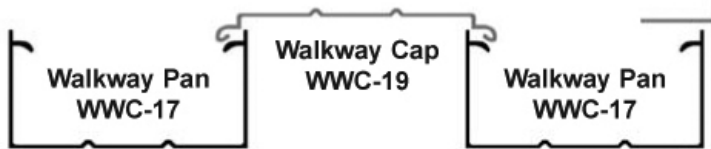
ENGINEERING AVAILABLE:

[www.easternmetalengineering.com](http://www.easternmetalengineering.com)




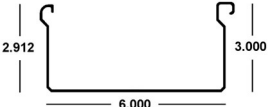
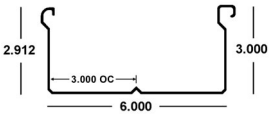
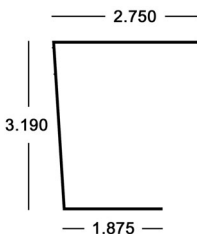
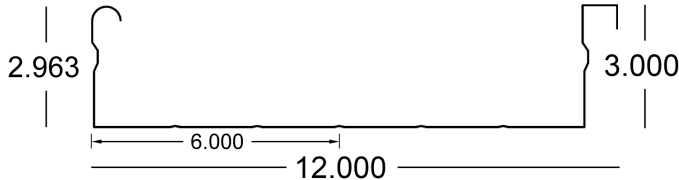
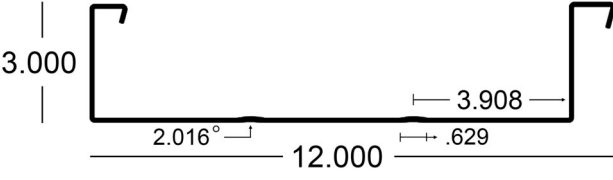
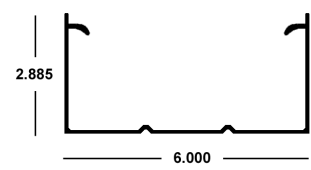
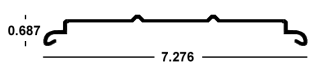
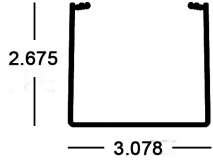
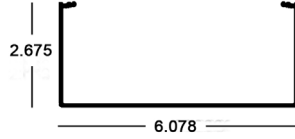
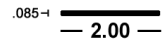
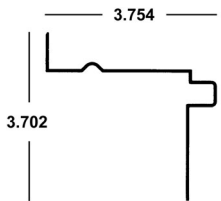
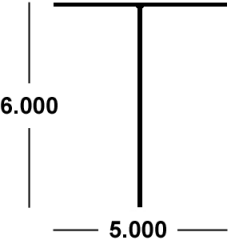
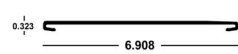
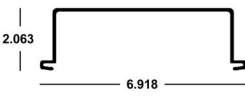
**Walkway System:**  
Perspective Assembly

Walkway Pan & Cap Interlocking diagram  
with relationship to Fascia



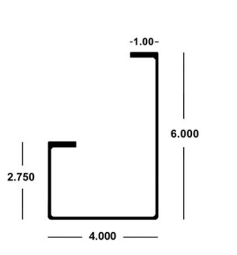
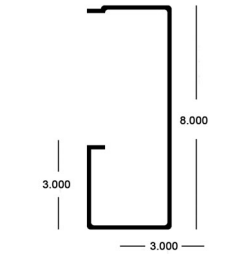
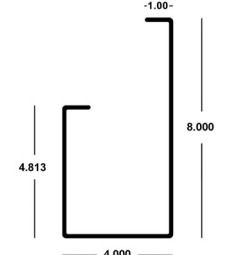
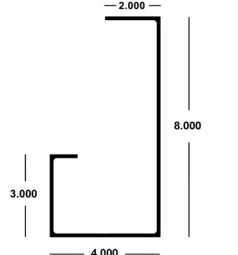
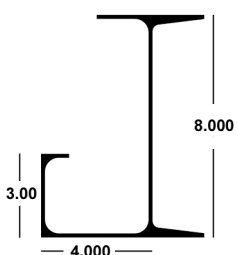
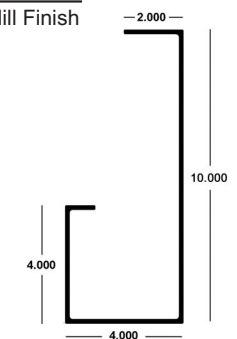
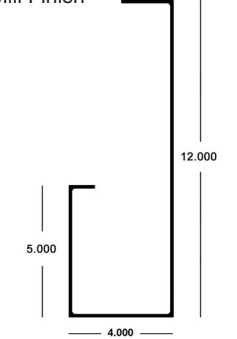
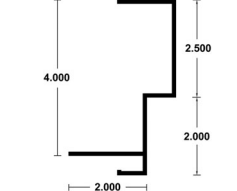
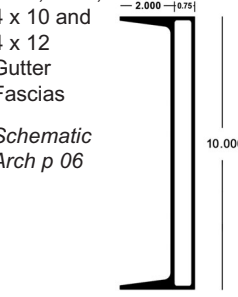
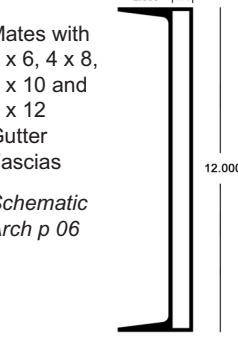
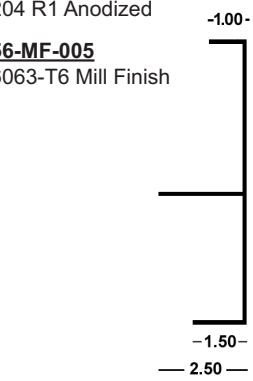
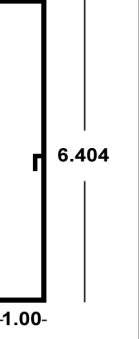
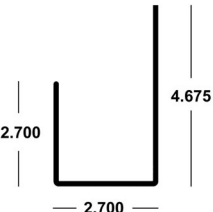
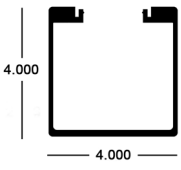
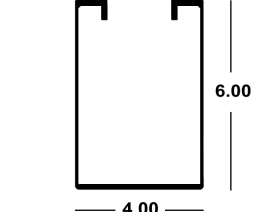
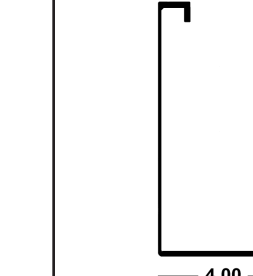
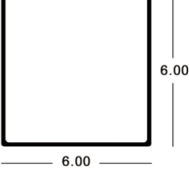
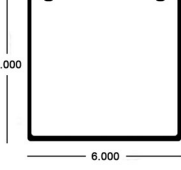
ARCHITECTURAL 08



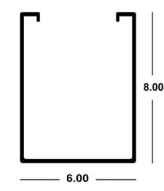
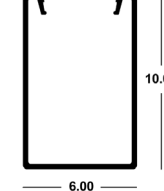
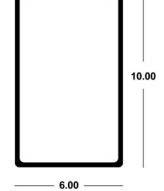
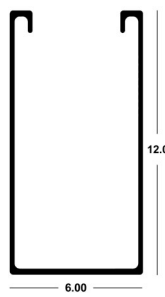
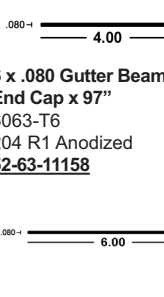
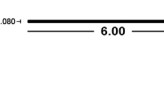
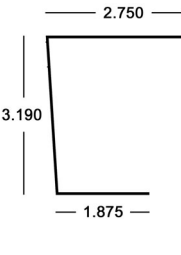
<p><b>2 x 8 x .075 Self Mating Canopy Roof Pan x 24'</b> 6063-T6 Mill Finish <b>56-63-046</b></p> 	<p><b>3 x 6 Self Mating Canopy Roof Pan x 24'</b> 6063-T6 Mill Finish <b>56-63-015</b> (0.065 - Light Wall)</p> <p><b>MILL ORDER 56-63-075</b> (0.065 Side Wall/0.075 Bottom Wall))</p> <p><b>MILL ORDER 20160-020 (TX)</b> (0.078 - Heavy Wall)</p> 	<p><b>3 x 6 x .078 Self Mating Canopy Roof Pan (V-Deck)</b> 6063-T6 Mill Finish (3" On Center V) <b>MILL ORDER 52-63-11677 (FL/NC)</b> 0.078 - Heavy Wall</p> 	<p><b>3 x .045 Extruded Header</b> <b>200-WH-019</b> White x 24' <b>200-MB-019</b> Bronze x 24' <b>200-WH-020</b> White x 30' <b>200-MB-020</b> Bronze x 30'</p> 	
<p><b>3 x 12 Carport Roll Form Roof Pan (5 Rib)</b> Self Mating Available in .032 and .024 thicknesses Custom Lengths Available in White; <i>SPECIAL ORDER for Bronze</i> <b>CRATE CHARGE MAY APPLY</b> (please inquire with your sales person) Production Lead Times average 5-7 Business Days + shipping</p> 		<p><b>3 x 12 x .050 Carport Roll Form Roof Pan (2 Rib)</b> Self Mating Custom Lengths Available in White &amp; Bronze <b>CRATE CHARGE MAY APPLY</b> (please inquire with your sales person) Production Lead Times average 5-7 Business Days + shipping</p> 		
<p><b>WWC-17 "P" Roof Pan x 24' 2"</b> Wall: .060 Mates with WWC-19 and 56-63-007 6063-T6 <b>56-63-001</b> 204 R1 Anodized <b>56-MF-001</b> Mill Finish</p> 	<p><b>WWC-19 "P" Cap (Flat) x 24' 2"</b> Wall: .060 Mates with WWC-17 6063-T6 <b>56-63-008</b> 204 R1 Anodized <b>56-MF-008</b> Mill Finish</p> 	<p><b>1/2 Bottom</b> Clear Anodized Mates with 2-3/4 Top &amp; 4-1/2 Top <b>21929-001 (TX) x 20'</b></p> 	<p><b>Bottom</b> Clear Anodized Mates with 2-3/4 Top &amp; 4-1/2 Top <b>21929-004 (TX) x 20'</b> <b>21929-006 (TX) x 24'</b></p> 	
<p><b>2" Pan End Cap x 12' 1"</b> Wall: .085 <b>10-63-100</b> 6063-T6 Mill Finish</p> 	<p><b>Small Rain Cap x 20'</b> <b>52-63-14731 - NEW!</b> 202 R1 Anodized</p> 	<p><b>T-Flashing x 24'</b> <b>56-63-040</b></p> 	<p><b>2-3/4 Top</b> Clear Anodized Mates with 1/2 Bottom &amp; Bottom <b>21929-008 (TX) x 20'</b> <b>21929-010 (TX) x 24'</b></p> 	<p><b>4-1/2 Top</b> Clear Anodized Mates with 1/2 Bottom &amp; Bottom <b>21929-023 (TX) x 20'</b> <b>21929-012 (TX) x 24'</b></p> 

## ARCHITECTURAL 09



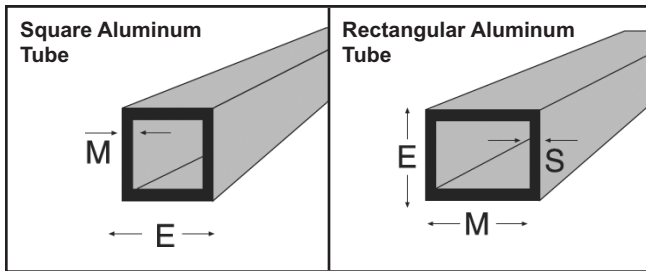
<p>4 x 6 x .093 Gutter Fascia x 24'  <b>56-63-033</b> Mill Finish  <b>56-63-036</b> 204-R1 Clear Anod  <b>56-MB-036</b> Bronze  <b>56-WH-036</b> White</p> 	<p>3 x 8 x .125 Gutter Fascia x 24'  <b>21929-025M (TX)</b> Mill Finish  <b>21929-667 (TX)</b> 204-R1 Clear Anod</p> 	<p>4 x 8 x .125 Gutter Fascia x 24'  <b>56-63-016</b> Mill Finish</p> 	<p>4 x 8 x 3 x .125 Gutter Fascia x 24'  <b>56-63-039</b> Mill Finish</p> 	<p>4 x 8 x 3 x .135 Gutter Fascia Channel x 24' 1"  <b>56-63-047</b> Mill Finish</p> 
<p>4 x 10 x 4 x .125 Gutter Fascia x 24'  <b>56-63-043</b>  <b>56-63-045</b> x 30'            Mill Finish</p> 	<p>4 x 12 x 5 x .160 Gutter Fascia x 24'  <b>56-63-042</b>            Mill Finish</p> 	<p>Gutter/Fascia Extender x 24'            2" x 4.5" x .093 x 24'  <b>56-63-041</b> Mill Finish  <i>See schematic on Architectural p 06</i></p> 	<p>10" Industrial Channel Fascia            MILL ORDER <a href="#">52-63-14715</a>            Mates with 4 x 6, 4 x 8, 4 x 10 and 4 x 12 Gutter Fascias  <i>Schematic Arch p 06</i></p> 	<p>12" Industrial Channel Fascia x 24'            52-63-14284            Mill Finish            Mates with 4 x 6, 4 x 8, 4 x 10 and 4 x 12 Gutter Fascias  <i>Schematic Arch p 06</i></p> 
<p>6.1 x .070 Fascia x 24'  <b>56-63-005</b>            204 R1 Anodized  <b>56-MF-005</b>            6063-T6 Mill Finish</p> 	<p>6.404 x 1 x .070 Side Fascia x 24' (F-2 - w/hook)  <i>Mates with WWC-17</i>  <b>56-63-007</b>            204 R1 Anodized  <b>56-MF-007</b>            6063-T6 Mill Finish</p> 	<p>Fascia Splice x 20'            21929-253 (TX) Mill Finish  <i>Fits 3 x 8 Gutter Fascia 21929-667 and 21929-025M</i></p> 	<p>4 x 4 x .150 Gutter Beam x 20'            6063-T6 Mill Finish  <b>MILL ORDER 21929-713 (TX)</b></p> 	
<p>4 x 6 x .190/.125 Gutter Beam x 24' 2"  <b>56-63-011</b> 204 R1 Anodized  <b>56-MF-011</b> 6063-T6 Mill Finish</p> 	<p>4 x 8 x .190/.150 Gutter Beam x 24' 2"            6063-T6  <b>56-63-013</b> 204 R1 Anodized</p> 	<p>6 x 6 x .150 Gutter Beam x 24' 6"            6063-T6  <b>56-63-038</b> 204 R1 Anodized</p> 	<p>6 x 6 x .130/.190 Gutter Beam            6005-T5 Mill Finish  <b>21929-441 (TX)</b> x 20'  <b>21929-452 (TX)</b> x 24'  <b>21929-431 (TX)</b> x 30'</p> 	

**ARCHITECTURAL 10**

<p><b>6 x 8 x .190 Gutter Beam</b> GB-12-A 6063-T6 204 R1 Anodized <b>56-63-021</b> x 25' <b>56-63-022</b> x 30' 6063-T6 - Mill Finish <b>56-63-023</b> x 25' <b>56-63-024</b> x 30' <b>90-63-1076</b> (NC) x 30'</p> 	<p><b>6 x 10 x .190 Gutter Beam</b> GB-13 6063-T6 204 R1 Anodized <b>56-63-029</b> x 25' <b>56-63-030</b> x 30' 6063-T6 - Mill Finish <b>56-63-031</b> x 25' <b>56-63-032</b> x 30'</p> 	<p><b>6 x 10 x .250/.188 Rect Tube x 24'</b> <b>61-63-035</b> (TX) 0.125" Outside Radius 0.25" Inside Radius 6063-T52 Mill Finish ID configuration allows saw adaptation into a gutter beam</p> 	<p><b>6 x 12 Drain Beam</b> MILL ORDER <b>#EMSWLB640</b></p> 	<p><b>4 x .080 Gutter Beam</b> End Cap x 97" 6063-T6 204 R1 Anodized <b>52-63-11157</b></p>  <p><b>6 x .080 Gutter Beam</b> End Cap x 97" 6063-T6 204 R1 Anodized <b>52-63-11158</b></p> 	<p><b>3 x .045 Extruded Header</b> <b>200-WH-019</b> White x 24' <b>200-MB-019</b> Bronze x 24' <b>200-WH-020</b> White x 30' <b>200-MB-020</b> Bronze x 30'</p> 
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## Architectural Posts

Available in a variety of sizes, alloys & finishes



## Square Aluminum Tube

Stock Code	Size in Inches (E x M x S)	Alloy & Finish
19-63-245	4 x .125 x 24'	6063-T52 Mill Finish
56-63-003	4 x .125 x 24' 2" w/radius	6063-T6 204R1 Anod.
56-MF-003	4 x .125 x 24' 2" w/radius	6063-T6 Mill Finish
56-63-010	4 x .150 x 22' w/radius	6063-T6 204R1 Anod.
56-MF-010	4 x .150 x 22' w/radius	6063-T6 Mill Finish
MILL ORDER	4 x .156 (w/radius; 4 screw bosses) 21929-997 (TX)	
19-61-717	4 x .1875 x 24'	6061-T6 Mill Finish
19-61-250	4 x .250 x 24'	6061-T6 Mill Finish
19-61-251	4.25 x .250 x 24' (w/.375 radius)	6061-T6 Mill Finish
56-MF-035	4.5 x .093 w/.125 radius	6063-T6 Mill Finish
19-63-255	5 x .125 x 24'	6063-T52 Mill Finish
19-61-258	5 x .250 x 24'	6061-T6 Mill Finish
19-63-260	6 x .125 x 24'	6063-T52 Mill Finish
56-63-037	6 x .150 x 24' 6" w/radius	6063-T6 204R1 Anod.
19-63-302 (TX)	6 x .180 x 24' w/.250 radius	6005-T5 Mill Finish
MILL ORDER	6 x .180 (w/radius; 4 screw bosses) 21929-998 (TX)	
19-61-260	6 x .25 x 24'	6061-T6 Mill Finish
19-61-261	6 x .50 x 24'	6061-T6 Mill Finish
19-63-262	7 x .156 x 24'	6063-T6 Mill Finish
19-63-265	8 x .188 x 24'	6063-T52 Mill Finish
19-61-270	8 x .250 x 24'	6061-T6 Mill Finish
MILL ORDER	8 x .50 52-61-3166	
19-63-300	10 x .250 x 24' w/radius	6063-T6 Mill Finish
19-63-400	12 x .250 x 24' w/.125 radius	6063-T6 Mill Finish

## Rectangular Aluminum Tube

Stock Code	Size in Inches (E x M x S)	Alloy & Finish
20-ANOD-235	1 x 4 x .125 x 24'	202R1 Anodized
52-63-13710	2 x 6 x .125 x 24'	202R1 Anodized
20-61-292	2 x 6 x .250x 24'	6061-T6 Mill Finish
52-63-13711	2 x 6 x .250x 24'	202R1 Anodized
20-63-295	2 x 8 x .125 x 24'	6063-T52 Mill Finish
20-61-296	2 x 8 x .250x 24'	6061-T6 Mill Finish
20-63-400	2 x 10 x .125x 24'	6063-T6 Mill Finish
MILL ORDER	2 x 10 x .156 (w/radius; 4 screw bosses) EMSW42987 (TX)	
MILL ORDER	2 x 10 x .250 20782003 (TX)	
MILL ORDER	2 x 12 x .156 (w/radius; 4 screw bosses) 2178-008 (MO)	
20-63-500	2 x 12 x .188 x 24'	6063-T52 Mill Finish
20-63-803	4 x 6 x .125 x 24'	6063-T52 Mill Finish
20-63-543 (NC)	4 x 6 x .125 x 24'	6063-T6 Mill Finish
56-63-004	4 x 6 x .15 x 24' 2" w/radius	6063-T6 204R1 Anod.
56-MF-004	4 x 6 x .15 x 24' 2" w/radius	6063-T6 Mill Finish
20-63-306	4 x 6 x .188 x 24'	6063-T52 Mill Finish
20-61-480	4 x 6 x .250x 24'	6061-T6 Mill Finish
52-61-804	4 x 6 x .250 x 28'	6061-T6 Mill Finish
56-63-014	4 x 8 x .19/.15 x 24' 2" w/radius	6063-T6 204R1 Anod.
20-61-524 (NC/DE)	4 x 8 x .250 x 28'	6061-T6 Mill Finish
52-61-805	4 x 8 x .250 x 28'	6061-T6 Mill Finish
20-63-499	4 x 10 x .188	6063-T6 Mill Finish
20-61-500	4 x 10 x .250 w/.25 radius	6061-T6 Mill Finish
20-61-505	4 x 12 x .250 x 26'	6005A-T5 Mill Finish
52-61-2715	5 x 10 x .250/.350 x 16' w/.35 rad	6061-T6 Mill Finish
56-63-019*	6 x 8 x .188 x 25' w/radius	6063-T6 Mill Finish
56-63-020*	6 x 8 x .188 X 30' w/radius	6063-T6 Mill Finish
56-63-017*	6 x 8 x .188 x 25' w/radius	6063-T6 204R1 Anod.
56-63-018*	6 x 8 x .188 x 30' w/radius	6063-T6 204R1 Anod.
MILL ORDER*	6 x 8 x .500 w/.062 radius 20-61-600	
56-63-027*	6 x 10 x .19 x 25' w/radius	6063-T6 Mill Finish
56-63-028*	6 x 10 x .19 x 30' w/radius	6063-T6 Mill Finish
56-63-025*	6 x 10 x .19 x 25' w/radius	6063-T6 204R1 Anod.
56-63-026*	6 x 10 x .19 x 30' w/radius	6063-T6 204R1 Anod.
20-63-800	6 x 12 x .250 (w/.125 radius)	6063-T6
20-63-900	6 x 14 x .250 (w/.125 radius)	6063-T6
MILL ORDER	8 x 12 x .50 (w/.062 rad) 52-61-3791	

\*0.125" Outside Radius and 0.25" Inside Radius

For additional sizes please see:  
Standards 17 (Square Tube) and Standards 18 (Rectangular Tube)  
For Painted Extrusions see Standards 34-35

## ARCHITECTURAL 11



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